

To ensure clean tensioning of the fabric, we require a circumferential fabric allowance. This varies depending on the profile/cover profile used.



Profile system	Subcategory	Fabric allowance*	Feature
EPS.LUMI	EPS.LUMI 2000	63 mm	Use broad cover profiles (EPS 1-300 and EPS 1-301), reduction to 59 mm
	EPS.LUMI GRIP	20 mm	
	EPS.LUMI MAXX	63 mm	Use closure profile (EPS 1-152), reduction to 55 mm
	EPS.LUMI ADD	63 mm	Use main body G (EPS 1-420), reduction to 20 mm
EPS.RAIL		95 mm	Use keder flap (7,5 mm, double flap), reduction to 50 mm
EPS.STOR		20 mm	

*The fabric allowance is added to the frame outer dimension all around.

- Example for LUMI 2000 Main body profile 120:
 - Ordered frame format (outer dimension) = 1.000 x 2.000 mm
 - Print data format (with flat cover profile*¹) = 1.126 x 2.126 mm
 - Print data format (with broad cover profile*²) = 1.118 x 2.118 mm

*¹ Flat cover profiles are: EPS 1-021, EPS 1-022, EPS 1-023, EPS 1-024

*² Broad cover profiles are: EPS 1-300, EPS 1-301

Print data preparation - General information

- File format: PDF (PDF/X4:2008)
NOT suitable for creating print data: PowerPoint, Excel, Word, CorelDraw, QuarkXPress, etc.
- File name: Customer_possibly. Motif/Commission_Size
e.g.: sample_customer_sample_motif/commission_1.000x1.000mm
- Scale: 1:1 or 1:10
- Resolution: 72-120 dpi (scale 1:10 = 720 -1200 dpi)
- Color space: CMYK
- Color space: ISO coated
- Fonts: All converted to outlines

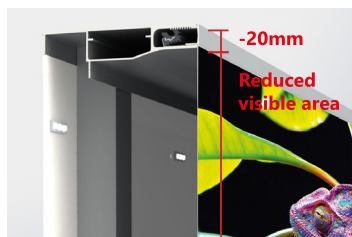
Beschnittzugabe:

- Please create the file including our additional fabric allowance (see notes on page 1).
- Do not create any register or crop marks.
- Fill in bleeds to avoid white flashes

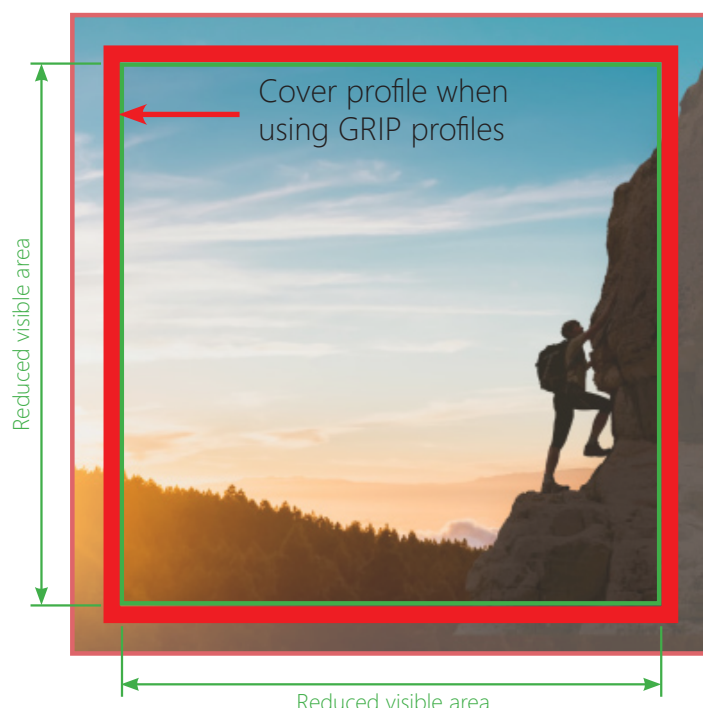
- Make sure there is enough edge distance for text and logos in visible format. This also depends on the selected profile system.

Important note GRIP variants:

Please note that due to the cover profiles, which are mounted from the front, the final visible dimension is reduced by 20 mm. This must be taken into account when creating the print data so that no important motif elements are covered or cut.



Example:
 Outer frame dimension:
 1000 x 1000 mm
 Fabric dimension:
 1040 x 1040 mm
 Visible area:
 960 x 960 mm



Data transfer:

Up to 10MB by email possible, otherwise via services such as WeTransfer.

Special colours

Please coordinate the printing of special colors such as RAL, Pantone, HKS with us in advance. If necessary, a test print (subject to a charge) must be made, since special colors can only be printed approximately according to the template and naming.

If no print coordination is carried out, printing will be done automatically according to file. Color complaints can then not be recognized.

Printing method

If an MLP (Multi-Layer-Print) is not explicitly ordered for backlit systems, a double-strike print (increased ink application) is automatically carried out. Please contact us for the preparation of the MLP print data. These can be different depending on the desired effect.

Reprints

Color deviations in reprints compared to existing textile prints are technically unavoidable and do not constitute a reason for complaint. We assume that the data made available to us are ready for printing and checked for accuracy by the customer.