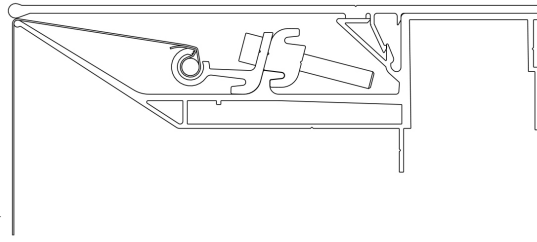


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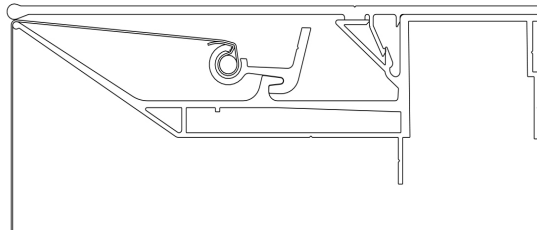
## Possible use of the keder clamping profile

### Normal use with screw and block



Use of the keder clamping profile when the banner is stretched over all 4 sides of the frame.

### Keder holder attached directly to the profile, without clamping block and screw

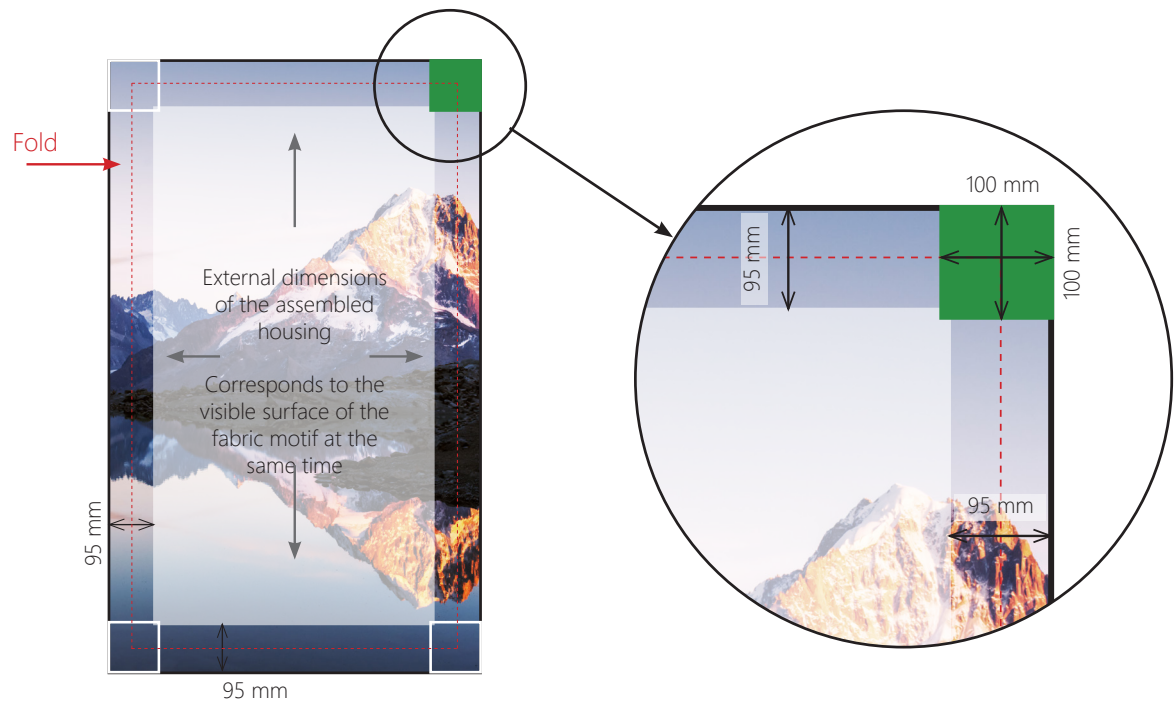


Use of the keder clamping profile if the banner is to be stretched over 2 sides of the frame.

Cutting dimensions of the keder clamping profile and the aluminum keder:  
Cut approx. 100 mm smaller than the frame size.

### Variant 1:

Fabric cut for inserting an aluminum keder or welding a hemstitch



Add 95 mm to the external dimensions of the housing.  
The fold is at 50 mm.

Remove the green area of the fabric.

When welding a hemstitch, the fold depends on the fabricator. Hemstitch needs to be sewn/glued for 6mm piping.

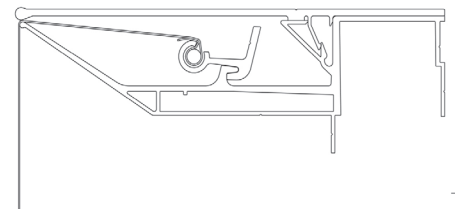
### Variante 2:

Fabric cut for keder flap 7.5 mm, double flap  
Fabric allowance: All around + 50 mm

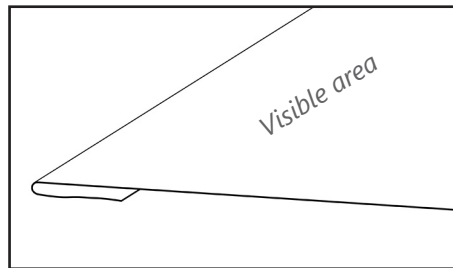
**!!!Dimensions determined with screws in clamping block without any pretension!!!**

### Note:

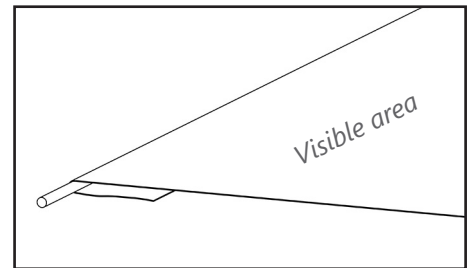
If the keder clamping profile is hooked in directly, +35 mm of additional fabric must also be taken into account on the side on which the keder clamping profile EPS 2-080 is hooked.



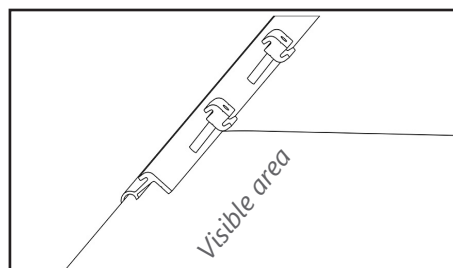
## Tensioning the fabric By using an aluminium keder



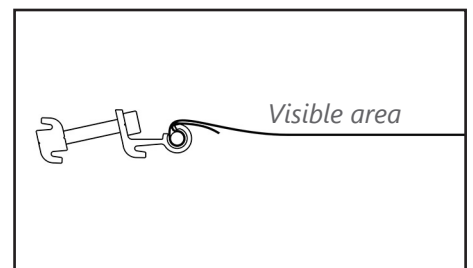
Step 1:  
Fold the fabric at the fold line (50 mm) inwards. Visible area faces outward.



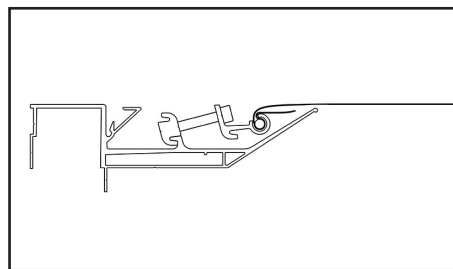
Step 2:  
If necessary, fix the fold with adhesive tape. Slide keder (6mm) into hemstitch.



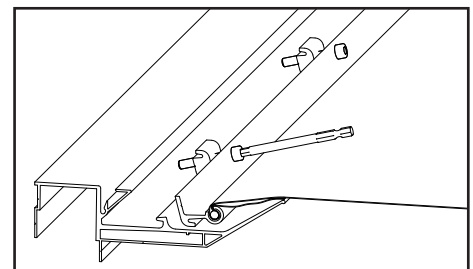
Step 3:  
Push the keder clamping profile over the fold. Previously attached clamping screws and clamping blocks point in the direction of the visible area.



The old is clamped between the banner and the deflection lip of the keder clamping profile.



Step 4:  
Turn the keder clamping profile so that the clamping blocks can be hooked onto the profile slot. Fasten the keder clamping profile around the entire frame and, if necessary, pretension it by tightening the clamping screw by hand. Position the keder clamping profile approx. 50 mm away from the miter.



Step 5:  
Tighten the clamping screws all around with a cordless screwdriver and bring the banner to the desired tension. When using a keder flap or a hemstitch, this tensioning process is identical.

Attention: Use a bit at least 89 mm long (EPS 2-090) for clamping with a cordless screwdriver.

Please note:

- Additional fabric allowance depending on the variant on page 3
- Always secure the cover profile with screws

### Corner



Corner angle EPS 12-083

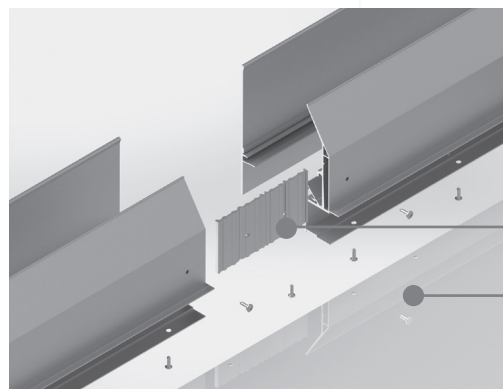
Cover profile EPS 2-300

Main body180 EPS 2-001

Screwing rear wall

Rear wall, material thickness 2 mm

### Profile joint

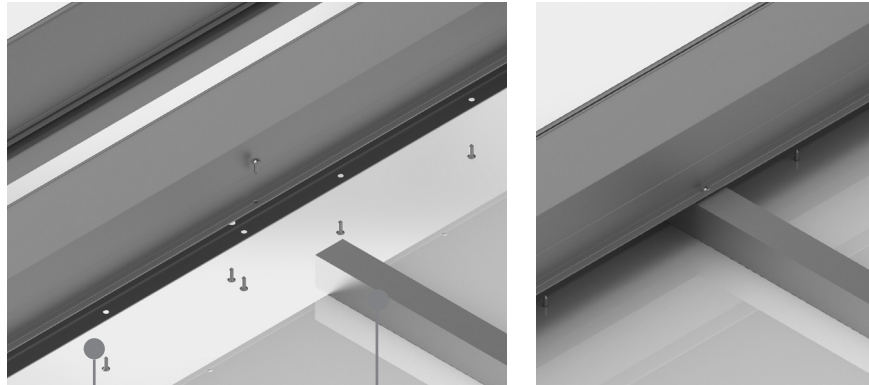


Joiner plate  
EPS 12-082

Rear wall

### Stiffening variante 1: Rear wall behind stiffening

Rear wall: Material thickness 2mm, cut 50-60 mm smaller than the frame size

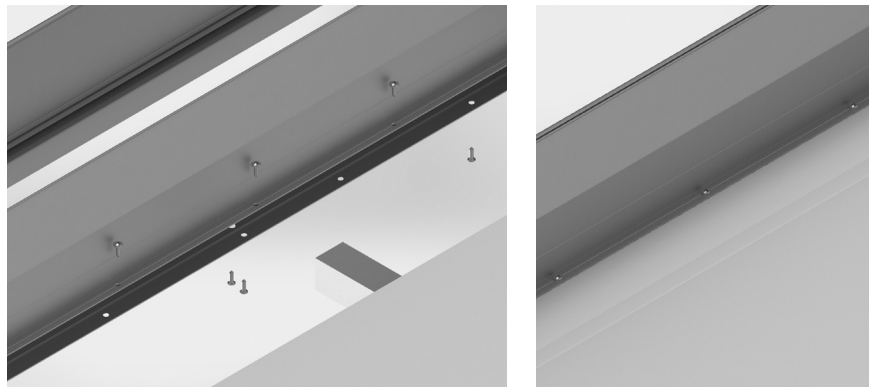


Screwing on profile

Aluminum square tube  
EPS 12-055

### Stiffening variante 2: Rear wall in front of stiffening

Rear wall: Material thickness 2mm, cut 90-100 mm smaller than the frame size



When using the wide cover profile EPS 2-300 and Aluminium square tube EPS 12-055, cut **approx. 11 mm shorter** than the frame size and put it in the corresponding groove.

# EPS

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